

CITY THEATRICAL

NEW YORK • LONDON

Job Description

Posted: August 2022

Title: Press Brake Operator
Reports to: Head of Manufacturing

Department: Manufacturing

Purpose: To ensure that all parts for City Theatrical products are formed to the highest quality standards and completed in a timely fashion as dictated by standards for each part

Team Member Responsibilities:

- Set up and operate Amada press brakes using proper tools and methods
- Calibrate brakes daily before beginning production
- Choose tooling by studying part drawings
- Program CNC controls to achieve proper bending dimensions and tolerance
- Responsible for ensuring parts are manufactured to standards and specifications
- Works according to priorities as assigned by Production Scheduling
- Reports to Production Management of any equipment or tooling malfunctioning
- Maintains accountability for misused tooling or improper setups
- Maintains expected productivity output levels and completes assignments as scheduled
- Performs first piece quality check to verify piece meets manufacturing specifications
- Ensures product quality meets standards by frequently checking work
- Responsible for ensuring daily and monthly maintenance is completed and recorded
- Follows safety procedures, OSHA guidelines and wears PPE at all times
- Maintains a clean, organized and safe work environment
- Ensures after task is completed, floor is swept and tools are returned to designated area
- Organizes work area so that another person is able to locate information easily
- Conducts equipment and tools Preventative Maintenance
- Flexible to support other work center processes as dictated by production demand

Knowledge, Skills and Abilities:

- Communicates in English (speaks, reads, writes)
- Proficient operating and setting up Amada press brakes
- Able to read measuring devices such as ruler, dial caliper, angle gauge
- Capable of working independently and as part of a team
- Flexible and able to adapt to change
- Problem solving and creative thinking skills
- Knowledge of sheet metal fabrication
- Able to interpret mechanical drawings, blueprints and sketches
- Communicates in English (speaks, reads, write)
- Able to lift up to 50 pounds

US HEADQUARTERS
475 BARELL AVENUE
CARLSTADT, NEW JERSEY 07072
TEL 800 230 9497 / 201 549 1160
FAX 201 549 1161

www.citytheatrical.com

LONDON OFFICE
UNIT 1-3 WYVERN ESTATE, BEVERLEY WAY
NEW MALDEN, SURREY KT3 4PH
TEL +44 (0) 20 8949 5051
FAX +44 (0) 20 7183 6061

Education and Experience:

- High School diploma or its equivalent
- 3 to 6 years fabrication experience

To apply, send your cover letter and resume to: info@citytheatrical.com

Press Brake Operator

Training Requirements

New Employee Orientation
Facility Tour
Company Profile
Phone Training
MSDS-Safety Training
Personal Protective Equipment
Computer Training
City Theatrical Products

To apply,

Approval:

Head of Manufacturing: _____

President: _____

CC: HR Manger